

ALCO	MACHINE	WORK

ALCO CNC INDUSTRIES

☐ ALCO HYDRA OIL TOOL

□ ALCO INDUSTRIAL EQUIPMENT

☐ ALCO FLOW CONTROL

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6925 - 104 Street Edmonton, Alberta

Canada T6H 2L5

June 17, 2011

Viper Rentals + Service Ltd. 10709 - 95 Street High Level, Alberta T0H 1Z0

Equipment Certification

Rig No.:

Model:

N/A

Equipment:

AOT Drill Pipe Elevator

3 1/2" - 18° - RG 150 Ton

Customer P.O.:

N/A

Serial No.:

VRS-1398

Inspection Report No.:

H-10737

Alco Sales/Engineering No.:

12818-E

APEGGA Permit to Practice No.:

P10702

Alco Shop Work Order #:

10722

The above-mentioned elevator required a Level IV inspection (as per Canadian Association of Oilwell Drilling Contractors, R.P. 2.0), applicable repairs, and certification for service.

A magnetic particle (MT) inspection was conducted on March 29, 2011, after the elevator was completely disassembled and sandblasted.

Repair procedures were developed based on the MT inspection report as well as a thorough visual examination performed by qualified personnel with Alco Inc.

Based on the final inspection on June 17, 2011, after load testing, it is our opinion that the elevator is a safe operating unit and may be returned to service within the manufacturer's original rating and specification.

This certification is valid for a period of 500 operating days, as per the recommendations provided by the Canadian Association of Oilwell Drilling Contractors, or until the elevator has been damaged either as a result of operation, transportation or handling.

