



## REES N.D.T. INSPECTION SERVICES LTD.



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Bonnyville

**INSPECTION DATE: 29-Jun-2007** 

CLIENT: Viper Rentals & Services Ltd.

ADDRESS: 10709 95 ST.

High Level AB T0H 1Z0

**REES NDT PO NUMBER: R6184** 

CLIENT PO NUMBER:

**REES NDT WO NUMBER: 110952** 

## NACE/API INSPECTION CERTIFICATE

**ITEM:** Dual Sided Flange

MANUFACTURER: API Valve And BOP Services

SERIAL NUMBER: VRS 1515

**MODEL:** 3 1/8 5000 R35 x 3 1/8 3000 R31

RATED WORKING PRESSURE: 3000 psi

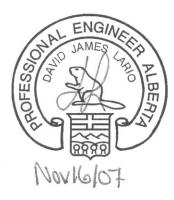
NACE MR0175 COMPLIANT: Yes
ANSI/API 6A COMPLIANT: Yes

Rees NDT Inspection Services Limited performed a VISUAL, WET FLUORESCENT MAGNETIC PARTICLE AND HARDNESS TESTING inspection on the above mentioned DUAL SIDED FLANGE. All observations have been recorded and are disclosed in the Rees NDT Inspection Report for Work Order #110952 with the understanding that this certification is limited to the unit's structural competence and does not constitute or imply a capacity rating. The capacity noted above reflects the original equipment manufacturer's maximum capacity rating and may be reduced by operating conditions, regulatory requirements and the use of auxillary equipment that has a lower capacity rating.

ne undersigned Engineer reviewed all inspection reports upon completion of any required repairs. Based on this review of final inspection results, it is our opinion, that the DUAL SIDED FLANGE may be returned to service and operated within the original manufacturer's specifications.

This certification covers the above mentioned unit for a period of 3 YEARS AS PER CAODC RECOMMENDED PRACTICE 6.0/7.0, with inspections by a qualifed person as per CAODC RP 6.0 /7.0 or until the unit is damaged by handling, transportation, operation or should the blowout preventer (BOP) be subjected to an uncontrolled flow, pressure in excess of the manufacturer's rating, sour fluid exposure (where the equipment is not rated for sour service) or significant well control operations.

Reviewed By:



PERMIT TO PRACTICE REES N.D.T. INSPECTION SERVICES LTD.

Signature \_

11- 2000 1000

Date November 16, 2007

**PERMIT NUMBER:** P 9022
The Association of Professional Engineers.

The Association of Professional Engineers Geologists and Geophysicists of Alberta

In Service July 27/2013